

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently Amended) A method of manufacturing a cutting blade, the method comprising:
 - providing a blank that is to be formed into a cutting blade, the blank having a top surface, a bottom surface, and a first edge extending between the top and bottom surfaces;
 - forming a bevel on the first edge, the bevel defining a cutting edge in a first location on the first edge with respect to the top and bottom surfaces; and
 - repositioning the cutting edge of the bevel on the first edge to a second location on the first edge with respect to the top and bottom surfaces;

wherein the first location is adjacent the bottom surface.
2. (Previously Presented) The method of claim 1, wherein the blank further includes a second edge extending between the top and bottom surfaces, and wherein the method further comprises:
 - forming a bevel on the second edge, the bevel defining a cutting edge in a first location on the second edge with respect to the top and bottom surface.
3. (Original) The method of claim 2, wherein repositioning the cutting edge of the bevel on the first edge does not reposition the cutting edge of the bevel on the second edge.
4. (Original) The method of claim 1, wherein forming the bevel includes one of milling, coining, shearing, and rolling the first edge.

5. (Original) The method of claim 1, wherein repositioning the cutting edge includes changing the orientation of the bevel using a stamping die.

6. (Canceled)

7. (Previously Presented) The method of claim 1, wherein the second location is adjacent the top surface.

8. (Previously Presented) The method of claim 1, wherein the second location is between the top and bottom surfaces.

9. (Original) The method of claim 1, wherein the forming step occurs at a first station, and wherein the repositioning step occurs at a second station.

10. (Original) The method of claim 1, wherein the blank is not turned over between the forming step and the repositioning step.

11. (Original) A method of manufacturing a cutting blade, the method comprising:
providing a blank that is to be formed into a cutting blade, the blank having a top surface, a bottom surface, and first and second edges extending between the top and bottom surfaces;
forming bevels on each of the first and second edges, the bevels being substantially symmetrical with respect to a plane extending through the blank; and
repositioning one of the bevels such that the bevels are no longer substantially symmetrical with respect to the plane extending through the blank.

12. (Original) The method of claim 11, wherein forming the bevels includes one of milling, coining, shearing, and rolling the first and second edges.

13. (Original) The method of claim 11, wherein repositioning one of the bevels includes changing the orientation of the bevel using a stamping die.

14. (Original) The method of claim 11, wherein the forming step occurs at a first station, and wherein the repositioning step occurs at a second station.

15. (Original) The method of claim 11, wherein the blank is not turned over between the forming step and the repositioning step.

16. (Currently Amended) A method of reorienting a bevel on a cutting blade, the blade having a top surface, a bottom surface, and a first edge extending between the top and bottom surfaces, the first edge including a bevel defining a cutting edge, the method comprising:

reorienting the bevel such that the cutting edge is repositioned from a first location on the first edge with respect to the top and bottom surfaces, to a second location on the first edge with respect to the top and bottom surfaces;

wherein the first location is adjacent the bottom surface.

17. (Canceled)

18. (Canceled)

19. (Canceled)

20. (Currently Amended) The method of claim 16, wherein the second location ~~position~~ is adjacent the top surface.

21. (Currently Amended) The method of claim 16, wherein the second location ~~position~~ is between the top and bottom surfaces.

Claims 22-29 (Canceled)

30. (Previously Presented) The method of claim 2, further including repositioning the cutting edge of the bevel on the second edge to a second location on the second edge with respect to the top and bottom surfaces.

31. (Previously Presented) The method of claim 30, wherein repositioning the cutting edge of the bevel on the second edge occurs substantially at the same time as the repositioning of the cutting edge of the bevel on the first edge.

32. (Previously Presented) The method of claim 16, wherein the blade further includes a second edge extending between the top and bottom surfaces, the second edge including a bevel defining a cutting edge, and wherein reorienting the bevel on the first edge does not reorient the cutting edge of the bevel on the second edge.

33. (Previously Presented) The method of claim 16, wherein the blade further includes a second edge extending between the top and bottom surfaces, the second edge including a bevel defining a cutting edge, the method further including reorienting the bevel on the second edge such that the cutting edge is repositioned from a first location on the second edge with respect to the top and bottom surfaces, to a second location on the second edge with respect to the top and bottom surfaces.

34. (Previously Presented) The method of claim 33, wherein reorienting the bevel on the second edge occurs substantially at the same time as the reorienting of the bevel on the first edge.

35. (Previously Presented) The method of claim 16, wherein reorienting the bevel includes changing the orientation of the bevel using a stamping die.

36. (Currently Amended) A method of manufacturing a cutting blade, the method comprising:

providing a blade having a top surface, a bottom surface, and first and second edges extending between the top and bottom surfaces, each of the first and second edges including a bevel defining a cutting edge; and

repositioning the cutting edge of the bevel on the first edge from a first location on the first edge to a second location on the first edge;

wherein the first location is adjacent the bottom surface; and

wherein repositioning the cutting edge of the bevel on the first edge does not reposition the cutting edge of the bevel on the second edge.

37. (Previously Presented) The method of claim 36, wherein repositioning the cutting edge of the bevel on the first edge is done using a stamping die.

38. (Canceled)

39. (Previously Presented) The method of claim 36, wherein the second location is adjacent the top surface.

40. (Previously Presented) The method of claim 36, wherein the second location is between the top and bottom surfaces.

41. (New) A method of manufacturing a cutting blade, the method comprising:
providing a blank that is to be formed into a cutting blade, the blank having a top surface, a bottom surface, and a first edge extending between the top and bottom surfaces;
forming a bevel on the first edge, the bevel defining a cutting edge in a first location on the first edge with respect to the top and bottom surfaces; and
repositioning the cutting edge of the bevel on the first edge to a second location on the first edge with respect to the top and bottom surfaces;
wherein the second location is between the top and bottom surfaces.

42. (New) The method of claim 41, wherein the blank further includes a second edge extending between the top and bottom surfaces, and wherein the method further comprises:
forming a bevel on the second edge, the bevel defining a cutting edge in a first location on the second edge with respect to the top and bottom surface.

43. (New) The method of claim 42, wherein repositioning the cutting edge of the bevel on the first edge does not reposition the cutting edge of the bevel on the second edge.

44. (New) The method of claim 41, wherein forming the bevel includes one of milling, coining, shearing, and rolling the first edge.

45. (New) The method of claim 41, wherein repositioning the cutting edge includes changing the orientation of the bevel using a stamping die.

46. (New) The method of claim 41, wherein the first location is adjacent the bottom surface.

47. (New) The method of claim 41, wherein the forming step occurs at a first station, and wherein the repositioning step occurs at a second station.

48. (New) The method of claim 41, wherein the blank is not turned over between the forming step and the repositioning step.

49. (New) The method of claim 42, further including repositioning the cutting edge of the bevel on the second edge to a second location on the second edge that is between the top and bottom surfaces.

50. (New) The method of claim 49, wherein repositioning the cutting edge of the bevel on the second edge occurs substantially at the same time as the repositioning of the cutting edge of the bevel on the first edge.

51. (New) A method of reorienting a bevel on a cutting blade, the blade having a top surface, a bottom surface, and a first edge extending between the top and bottom surfaces, the first edge including a bevel defining a cutting edge, the method comprising:

reorienting the bevel such that the cutting edge is repositioned from a first location on the first edge with respect to the top and bottom surfaces, to a second location on the first edge with respect to the top and bottom surfaces;

wherein the second position is between the top and bottom surfaces.

52. (New) The method of claim 51, wherein the first position is adjacent the bottom surface.

53. (New) The method of claim 51, wherein the blade further includes a second edge extending between the top and bottom surfaces, the second edge including a bevel defining a cutting edge, and wherein reorienting the bevel on the first edge does not reorient the cutting edge of the bevel on the second edge.

54. (New) The method of claim 51, wherein the blade further includes a second edge extending between the top and bottom surfaces, the second edge including a bevel defining a cutting edge, the method further including reorienting the bevel on the second edge such that the cutting edge is repositioned from a first location on the second edge with respect to the top and bottom surfaces, to a second location on the second edge that is between the top and bottom surfaces.

55. (New) The method of claim 54, wherein reorienting the bevel on the second edge occurs substantially at the same time as the reorienting of the bevel on the first edge.

56. (New) The method of claim 51, wherein reorienting the bevel includes changing the orientation of the bevel using a stamping die.

57. (New) A method of manufacturing a cutting blade, the method comprising:

- providing a blade having a top surface, a bottom surface, and first and second edges extending between the top and bottom surfaces, each of the first and second edges including a bevel defining a cutting edge; and
- repositioning the cutting edge of the bevel on the first edge from a first location on the first edge to a second location on the first edge;
- wherein the second location is between the top and bottom surfaces; and
- wherein repositioning the cutting edge of the bevel on the first edge does not reposition the cutting edge of the bevel on the second edge.

58. (New) The method of claim 57, wherein repositioning the cutting edge of the bevel on the first edge is done using a stamping die.

59. (New) The method of claim 57, wherein the first location is adjacent the bottom surface.